

ENGINEERING CHANGE NOTICE

Date: 98.11.26		ECN #:	127
Project No.: D350-S91	Created By: CP	Checked By: #	
Project Name: 350 Heli Access Step	Approved By: (proj. manager) KE	Approved By: (management if req'd)	N/A

Description of Change:

Revised D2356 to Rev. D

- incorporated DEO 9084 (rivet length)
- design changes (bend step instead of weld)

Revised D2244 to Rev. D - only 6061-T6 caked up, no 6005
- incorporated DEO 9081

Released D2849 Rev A & D2850 Rev. A (step end brkts)

Superseded DEO 9081

- no longer applicable (obsolete)

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	
Planning	✓	
Marketing	N/A	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓			
Update Pink File		✓			
Update D-Part Master Binder	✓		CP	98.11.26	98.11.26 CP
Update Grey Project Binder	✓		CP	98.11.26	98.11.26 CP
Update DEO Binder	✓		CP	98.11.26	98.11.26 CP
Update Master Document List		✓			
Update Drawing Approval Record	✓		CP	98.11.26	98.11.26 CP
Notify TCA of Change		✓			
Notify FAA of Change		✓			

Notes:

- ensure all D2244 are run in 6061-T6

- update IPP's for D2356 & D2244 to reflect Revs & manufacturing changes.

- create IPP's for D2849 & D2850.

- HAAS programs already created for D2849 & D2850

- ★ - Need to produce D2850 so we can test bend high float step (D2351) and revise that Dwg (D2351)

- ★ - Inform KE (CP) when D2850 have been made so we can proceed with test bend.

- D2351 will be revised and released after test bend.